

Data Sheet

Reference No.:46301

Transfer presi

Brand: PLATARG
Model: 2513
YoM, approx.: 1996 partially overhauled
Reconditioned: 2017
Controls:



PRES-KONSTRÜKSİYON

drive system: eccentric / crank
Konstrüksiyon: H-kare, yekpare gövdeli
number of suspensions: 7
Koç sayısı: 13
feedstock transport direction: left to right

PRES GÜCÜ

Toplam-nominal güç: 130 to

KOÇ

Strok (kurs): 197 mm

slide (mechan. Press)

Koç Reglajı: 19 mm
Vuruş Sayısı (min.): 30 /min
Vuruş sayısı maksimum: 70 /min

BAĞLAMA EBATLARI

Bağlama yüksekliği maksimum: 203 mm

ELEKTRİK DEĞERLERİ

Enerji sarfiyatı (toplam): 30 kW

EBATLAR / AĞIRLIK

Kullanma Alanı Uzunluk: 4090 mm
Kullanma Alanı Genişlik: 1727 mm
Yerden Yüksekliği: 3900 mm
Toplam ağırlık yaklaşık: 32000 kg

Attachments (presses)

strip feeder: evet
feeder type: roll feeder
Hurda Kesme: evet
press automation: evet
gripper transfer system: evet
safety guard / safety door: evet
noise protection cabin: evet
güncel Kaza Koruma Kanunlarına uygun: evet

Additional Information:

Can be tested in operation Max. Flywheel speed: 760 1/min. Capacity on one stage approx. 25T Clutch engagement max. 10/min Air pressure 5.5 bar (min) - 5.8 bar (max) Total deceleration time Braking <250 ms Zig-Zag Stroke length 2 stages 152.4 mm (6") 2 stages 177.8 mm (7") 8 steps 196.85 mm (7 3/4") Closing height (to die holder) 203 mm (8") Plunger distance 127 mm Max. Shell height approx. 78 mm Max. Plate diameter (single-row punching) 114 mm Max. Panel diameter (double-row punching) 108 mm Brankamp press force monitoring (carried out by a Brankamp PK5000 device with 8 channels) SIEMENS temperature monitoring (temperature monitoring of the bearing points is ensured with Siemens elements - (own construction) Frequency converter of the main motor (was completely overhauled in 2017) Additional pneumatic valve terminal (valve terminal available with Rexroth components for 14 pneumatic connections)

Seller:

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Photos & Documents

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