

Rüstplatz

Data Sheet

Reference No.: 49050

Prilagodljiv proizvodni sistem

Brand:	CHIRON
Model:	FZ 15 W HIGH-SPEED
YoM, approx.:	2014 used
Reconditioned:	
Controls:	SIEMENS 840 D SOLUTIONLINE

Working Range -cubic-		
number of processing axes (excl	5	
parallel axes):	C C	
among of them simultaneous	3	
CNC axes:	700	
X-axis travel:	730 mm	
Y-axis travel:	400 mm	
Z-axis travel:	360 mm	
spindle / head		
spindle revolutions (max):	15000 /min	
tool fixture: HSK A63		
moč motorja:	27 kW	
Tool magazine		
number of positions:	187	
automatic workload equipment		
workpiece manipulator: articulated		
robot		
store type: circulation magazine		
number of store positions:	21	
pallet length:	2450 mm	
pallet width:	610 mm	
Electrical specifications		
mains voltage:	400 V	
mains frequency:	50 Hz	
Dimensions / weights		
space requirements -left/right-:	23500 mm	
space requirements -front/back-:	8600 mm	
total height:	3550 mm	
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attachments		
chip conveyor: yes		
coolant unit: yes		
band filtration unit: yes		

European CE standards: yes

Manufacturing cell for automated production processes
consisting of: 1 x SOFLEX system control 2 x Chiron
FZ15 W Magnum High speed, year 2013 / 2014 1 x
Kardex Shuttle XP500 high-bay warehouse with 21
trays 1 x 6-axis articulated arm robot from Motoman 1
x turning device 1 x SPC drawer 1 x gripper magazine
for 6 storage locations 1 x jaw magazine 1 x steel grid
enclosure The system would be used for the production
of cubic bodies with the dimensions 50x50x17 to
61x117x61. The clamping devices used have a

Additional Information:

nittelanlage

eitstelltisch 1 leeinheit mit onierebene

6 а clamping size of 160x160x88.5. By adapting the clamping devices, larger parts can also be handled with the system. Translated with DeepL.com (free version)

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Photos & Documents

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