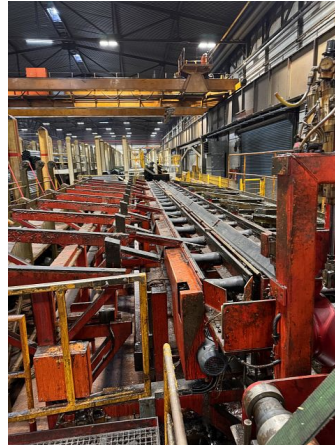


## Data Sheet

Reference No.:47433

## Stroj za vlečenje cevi

Brand: SALZGITTER MANNESMANN  
 Model:  
 YoM, approx.: 2010 used  
 Reconditioned:  
 Controls: SPS krmiljenje SIEMENS S7



### Feedstock Tube

|                         |          |
|-------------------------|----------|
| external diameter min.: | 22 mm    |
| external diameter max.: | 55 mm    |
| wall thickness min.:    | 1 mm     |
| wall thickness max.:    | 3 mm     |
| length min.:            | 5000 mm  |
| length max.:            | 10000 mm |

### Product (profile, tube)

|                         |          |
|-------------------------|----------|
| external diameter min.: | 15 mm    |
| external diameter max.: | 45 mm    |
| wall thickness min.:    | 0.8 mm   |
| wall thickness max.:    | 2.8 mm   |
| length min.:            | 7000 mm  |
| length max.:            | 16000 mm |

### Characteristics Drawing Machine

|   |          |
|---|----------|
| force:                                    | 300 kN   |
| number of parallel trains / strands max.: | 3        |
| speed max.:                               | 30 m/min |
| drive system -drawing machine-:           | chain    |
| main drive power:                         | 110 kW   |

### Electrical specifications

|                          |        |
|--------------------------|--------|
| total power consumption: | 140 kW |
| mains voltage:           | 460 V  |
| mains frequency:         | 60 Hz  |

### Additional Information:

Drawing machine BRESCIANI S.A.

- 3 strands
- drum magazine, manually loaded
- chain new in 2018

Pipe pointing machine HAGINGER AHM 63 with slide insertion device S

- Pipe diameter 20 - 70 mm
- Wall thickness 1 - 6.5 mm
- Pipe length 3,000 - 10,000 mm
- Material: Steel tubes with a strength of 800 N/sqmm
- Max. forming force: 4 x 630 kN
- Stroke rate: 630/min
- Drive motor power: 30 kW

Slide insertion device 'S'

- Infinitely variable feed speed: 0 - 100 mm/s
- Carriage stroke max.: 600 mm
- Speed of the clamping head (infinitely variable): 0 - 50 /min
- Insertion force: 2.0 KN
- Power of the hydraulic unit: 7.5 KW

SEMA cross chain conveyor.

### Seller:

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**Photos & Documents**

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