

## Data Sheet

Reference No.:46301

## Transferna stiskalnica

Brand: PLATARG  
 Model: 2513  
 YoM, approx.: 1996 partially overhauled  
 Reconditioned: 2017  
 Controls:



### Press Design

drive system: eccentric / crank  
 frame design: H-frame, monoblock  
 number of suspensions: 7  
 number of slide actions: 13  
 feedstock transport direction: left to right

### Press forces

total force (nominal): 130 to

### Slide

stroke: 197 mm

### slide (mechan. Press)

slide adjustment: 19 mm  
 stroke rate (min.): 30 /min  
 stroke rate (max.): 70 /min

### Tool Assembly Dimensions

shut height (stroke down, adjustment up), BDC: 203 mm

### Electrical specifications

total power consumption: 30 kW

### Dimensions / weights

space requirements -left/right-: 4090 mm  
 space requirements -front/back-: 1727 mm  
 height above floor level: 3900 mm  
 total weight approx.: 32000 kg

### Attachments (presses)

strip feeder: yes  
 feeder type: roll feeder  
 waste cutter: yes  
 press automation: yes  
 gripper transfer system: yes  
 safety guard / safety door: yes  
 noise protection cabin: yes  
 acc. to actual accident protection regulation: yes

### Additional Information:

Can be tested in operation Max. Flywheel speed: 760 1/min. Capacity on one stage approx. 25T Clutch engagement max. 10/min Air pressure 5.5 bar (min) - 5.8 bar (max) Total deceleration time Braking <250 ms Zig-Zag Stroke length 2 stages 152.4 mm (6") 2 stages 177.8 mm (7") 8 steps 196.85 mm (7 3/4") Closing height (to die holder) 203 mm (8") Plunger distance 127 mm Max. Shell height approx. 78 mm Max. Plate diameter (single-row punching) 114 mm Max. Panel diameter (double-row punching) 108 mm Brankamp press force monitoring (carried out by a Brankamp PK5000 device with 8 channels) SIEMENS temperature monitoring (temperature monitoring of the bearing points is ensured with Siemens elements - (own construction) Frequency converter of the main motor (was completely overhauled in 2017) Additional pneumatic valve terminal (valve terminal available with Rexroth components for 14 pneumatic connections)

### Seller:

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## Photos & Documents

Reference No.: 46301

