

Data Sheet

Reference No.:47904

Sintering Furnace

Brand: ELINO Model: FB-070/057/096-10EW.OH YoM, approx.: 2002 used Reconditioned: Controls:



Equipment
225 kW
1000 °C

Heat Treatment Compartment / Zone		
length:	5750 mm	
width:	650 mm	
Height:	50 mm	

Electrical specifications

total power consumption:	230 kW
mains voltage:	400 V
mains frequency:	50 Hz

Additional Information:

Application: Production of friction linings for clutches Sintering of steel, copper and brass powder materials onto non-ferrous metal/steel sheet Cooling in an oxidation-free atmosphere

Complete system with powder application, furnace, cooling section, cleaning

Design: Continuous furnace with belt conveyor with heating and cooling section Natural gas and electric heating Heating temperature contro zones 6 Fuel gas (natural gas) approx. 5 Nm3/h Purge gas N2 30 Nm3/h Process gas H2/N2 60/40% approx. approx. 40 Nm3/h Electrical heating Zone 1: 2 x 27.5 kW 2 x 27.5 kW Zone 2: 2 x 27.5 kW Zone 3: 55 kW Zone 4: Zone 5: 5 kW

Seller:

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