

Data Sheet

Reference 46510
No.:

ekcentar presa (C-frame)

Brand: PME ERFURT
Model: PE 200-1400 CMA
YoM, approx.: 2012 used
Reconditioned:
Controls: PLC programabilno upravljanje SIEMENS S7 300



Press Design

drive system: eccentric / crank
frame design: C-frame, single sided
feedstock transport direction: left to right

Press forces

total force (nominal): 200 to

Press Table

table surface (left-right): 1400 mm
table surface (front-back): 800 mm

Slide

table surface (left-right): 1000 mm
table surface (front-back): 600 mm
spigot hole diameter: 65 mm

slide (mechan. Press)

slide adjustment: 110 mm
stroke adjustment: yes
stroke min.: 21 mm
stroke max.: 220 mm
variable speed: yes
stroke rate (min.): 15 /min
stroke rate (max.): 80 /min
main drive power: 15 kW

Tool Assembly Dimensions

shut height (stroke down, adjustment up), BDC: 520 mm
throat (C-frame): 420 mm

Dimensions / weights

total height: 3800 mm
total weight approx.: 16100 kg

Attachments (presses)

decoiler: yes
leveller unit: yes
strip feeder: yes
feeder type: roll feeder
light barrier: yes
2-hand engagement: yes
acc. to actual accident protection
regulation: yes
European CE standards: yes

Additional Information:

- Roll Feeder PME SERVO 300, max. strip width 300 mm, max. strip thickness 3.5 mm
- Coil Line with decoiler and straightener PME
- Control as PILZ press safety control PSS with 3-fold redundant structure and self-diagnosis as well as a status and error display
- Control variant - touchscreen TFT color - incl. electronic cam switch unit with heat exchanger control and heat exchanger fuse, pivoting main control panel with touchscreen for visualization,
- Tool data management, counting systems, data transmission via Profibus,
- 2-hand control panel separately on movable stand

Seller:

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Photos & Documents

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