

Data Sheet

Reference 46230
No.:

Hotforming Press -hydraulic-

Brand: NEFF
Model: DP 800
YoM, approx.: 2003 used
Reconditioned:
Controls: PLC programabilno upravljanje SIEMENS S7 300



Press Design

drive system: hydraulic

Press forces

total force (nominal): 800 to

Press Table

table surface (left-right): 2600 mm
table surface (front-back): 2000 mm
height above floor level: 540 mm

Slide

stroke: 900 mm

slide (hydr. Press)

approximation velocity max.: 460 mm/s
working velocity min.: 25 mm/s
working velocity max.: 44 mm/s
return velocity max.: 460 mm/s

Tool Assembly Dimensions

shut height (stroke down, adjustment up), BDC: 1700 mm

Electrical specifications

total power consumption: 180 kW

Dimensions / weights

total weight approx.: 95000 kg

Attachments (presses)

press automation: yes
gripper transfer system: yes
acc. to actual accident protection regulation: yes
European CE standards: yes

Additional Information:

Complete hot forming line consisting of:

- * Hydraulic press NEFF 800 to.
- * Ruhstrat furnace system:
 - Natural gas heating
 - Temperature 930°C
 - max. lining width: 1850 mm
 - Furnace length: 10800 mm
- * Strothmann Feeder
- * ABB unloading and loading robot

Seller:

ProdEq Deutschland GmbH Standort Hückeswagen
Thomas Berger
Weberweg 2, 42499 Hückeswagen, Germany
+49 2192 935 382
thomas.berger@prodeq.de

Photos & Documents

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