

Data Sheet

Reference 46228
No.:

Hotforming Press -hydraulic-

Brand: LASCO
Model: TZP 1000 SO
YoM, approx.: 2001 used
Reconditioned:
Controls: PLC programabilno upravljanje SIEMENS S7-400



Press Design

drive system: hydraulic
number of suspensions: 1
slide ejectors / cushion: no
table cushion: no
opening in table: no
feedstock transport direction: back-front

Press forces

total force (nominal): 1000 to

Press Table

table surface (left-right): 2066 mm
table surface (front-back): 2000 mm
height above floor level: 630 mm

Slide

stroke: 900 mm

slide (hydr. Press)

approximation velocity max.: 600 mm/s
working velocity min.: 15 mm/s
working velocity max.: 40 mm/s
return velocity max.: 390 mm/s
return force: 100 to

Tool Assembly Dimensions

shut height (stroke down, adjustment up), BDC: 1710 mm
distance table - slide max.: 1700 mm

Electrical specifications

total power consumption: 160 kW
mains voltage: 400 V
mains frequency: 50 Hz

Dimensions / weights

height above floor level: 6500 mm
total weight approx.: 140000 kg

Attachments (presses)

press automation: yes
gripper transfer system: yes
acc. to actual accident protection
regulation: yes
European CE standards: yes

Additional Information:

Complete hot forming line consisting of:
* 1000 to. hydraulic press LASCO
* Schwartz furnace system:
- max. lining width: 1700 mm
- Furnace length: 27060 mm
* Strothmann feeder
* ABB loading and unloading robot

Seller:

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Photos & Documents

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