

Data Sheet

Reference No.:47360

Tube Bender

Brand: DYNOBEND
Model: DB 60 SL
YoM, approx.: 2011 used
Reconditioned:
Controls:



Technical Specification

Max. diameter of tube: 31.75 mm
Max. bending radius: 1200 mm

Additional Information:

Complete Line for U-tubes that are primarily used for large heat exchangers in power plant construction, waste incineration plants, the chemical industry, etc.

- Bending machine manufacturer: Dynobend CB60SL
- Max. Primary material tube length: 25.000 mm
- Min. Bending Radius: 10xD
- Max. Bending Radius: 1.200 mm
- Min. Leg Length: 3.000mm
- Max. Leg Length: 11.600mm
- Min. OD: 15mm
- Max. OD: 31,75mm
- Camera separation system
- Control system: Beckhoff
- Bending tool set: 8 bending rolls
- Available tool sets for OD: 15 mm, 15.88 mm, 16 - 18 mm, 19.05 mm, 20 mm, 22 - 23 mm, 25 mm, 25.4 mm, 31.75 mm
- Bypass system for bending and annealing smaller radius <10xD
- Transport with Strothmann portal
- Resistance annealing machine manufacturer Ideal-Werk WER300
- Temperatur control: Pyrometer
- Holding time: 5 sec
- Annealing under protective gas atmosphere by filling the tube with nitrogen gas
- Hydrostatic Test, 2 stations
- Pressure: max. 700 bar
- High pressure pumps Hammelmann
- Holding time: max. 10 sec
- Test medium: demineralized water and additives
- Filtering system for the test medium
- Circular Sawing machine
- Saw blade: 315 x 2.5 x 50 mm
- Rotating deburring with steel brushes

Seller:

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Photos & Documents

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