

Data Sheet

Reference No.:50716

Turning and Milling Center

Brand: OKUMA
 Model: MULTUS 2SW 2000
 YoM, approx.: 2015 used
 Reconditioned:
 Controls: CNC controls OKUMA OSP P300S



basic functions

number of spindles: 2
 number of turrets: 1
 live positions: yes
 number of c-axes: 2
 number of y-axes: 1
 number of b-axes: 1

Working Range Turning

swing diameter (max): 650 mm
 turning diameter (max): 650 mm
 bar diameter (max): 112 mm
 workpiece length max.: 2100 mm

main spindle

spindle revolutions (min): 30 /min
 spindle revolutions (max): 3000 /min
 spindle torque: 700 Nm
 spindle diameter: 112 mm
 spindle positioning: 0.001 °
 c-axis: yes

counter spindle

spindle revolutions (max): 3800 /min
 spindle positioning: 0.001 °
 c-axis: yes

X/Z slide

Z-axis travel: 2100 mm
 X-axis travel: 695 mm
 Y-axis travel: 300 mm
 rotating range B-axis up to: 240 °
 traverse velocity Z (max): 1000 mm/min
 traverse velocity X (max): 1000 mm/min
 traverse velocity Y (max): 1000 mm/min
 tool fixture: Milling Spindle
 - rotation speeds (max): 12000 /min
 - drive power: 22 kW

Tool magazine

number of positions: 40
 tool length max.: 400 mm
 tool weight max.: 10 kg

X/Z slide

Z-axis travel: 1584 mm
 X-axis travel: 235 mm
 - counter spindle: yes

Electrical specifications

mains voltage: 400 V
 mains frequency: 50 Hz

Dimensions / weights

space requirements -left/right-: 6000 mm
 space requirements -front/back-: 3050 mm
 total height: 3030 mm
 total weight approx.: 19000 kg

Additional Information:

-Big Bore left spindle: Spindle holder A11 (Din 55026)
 Chuck is a SMW KNCS-N 325-104 - Tool holder (top)
 Milling spindle

Seller:

ProdEq Trading GmbH
 Michael Weishaupt
 Reckholder 1, 9527 Niederhelfenschwil, Switzerland
 +41 71 948 70 60
 michael.weishaupt@prodeq.ch

Photos & Documents

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