

Data Sheet

Reference No.: 49997

Fine Blanking Press -hydraulical-

Brand: FEINTOOL (SCHMID)
Model: HSR 1000 ECO
YoM, approx.: 2007 used
Reconditioned:
Controls: SIEMENS S7 300



Press Design

drive system: hydraulic
frame design: H-frame, monoblock
quick die change system: yes
feedstock transport direction: left to right

Slide

total force (nominal): 1000 to
stroke: 205 mm

slide (hydr. Press)

working velocity min.: 10 mm/s
working velocity max.: 30 mm/s

Counter Ram

nominal force: 160 to

V-Ring

nominal force: 400 to

Tool Dimensions

lower table (left-right): 900 mm
lower table (front-back): 900 mm

Overall Specifications (coil lines)

sheet width max.: 520 mm
sheet thickness max.: 12 mm
coil weight max.: 6 to
feed velocity max.: 93 m/min
feedstock transport direction: left to right

Leveller Unit

number of leveller rolls: 8
diameter of leveller rolls: 90 mm
diameter of feed rolls: 110 mm

Strip-Feeder

feeder type: grip feeder
sheet width max.: 520 mm
sheet thickness max.: 40 mm
nominal force: 18 kN
band support rolls: yes

Crop Shear

cutting force: 1050 kN

Electrical specifications

total power consumption: 190 kW

Dimensions / weights

space requirements -left/right-: 16000 mm

Attachments -Fineblanking Press-

autom. tool clamping device: yes
closed cabin: yes
decoiler: yes
leveller unit: yes
waste cutter: yes

Additional Information:

SIEMENS S7 300 controls
Control Panel SIEMENS Panel PC 477B

Switch on hours acc. to counter : 62'000 h
Total strokes acc. to counter: 3 Mio

including Coil line SCHMID HR 12

Seller:

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Photos & Documents

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