

Data Sheet

Reference No.:48295

Cut to Length Line

Brand: FRÖHLING
 Model: QZ2
 YoM, approx.: 1973 partially overhauled
 Reconditioned: 2010
 Controls: PLC SIEMENS S7 300



Overall Specifications (coil lines)

sheet width max.: 500 mm
 sheet thickness max.: 2.5 mm

Decoiler

design: single reel
 coil weight max.: 4.5 to
 max. diameter of coil: 1400 mm
 mandrel expansion range from: 370 mm
 mandrel expansion range up to: 620 mm
 feed velocity min.: 7.5 m/min
 feed velocity max.: 30 m/min
 movement: 200 mm

Leveller Unit

sheet width max.: 500 mm
 sheet width (min): 100 mm
 sheet thickness max.: 2.5 mm
 sheet thickness min.: 0.3 mm
 material cross section max. (450 N/mm²): 4000 mm²
 number of leveller rolls: 21
 diameter of leveller rolls: 30 mm
 feed velocity min.: 7.5 m/min
 feed velocity max.: 30 m/min

Cut-To Length Shear

sheet width max.: 500 mm
 sheet thickness min.: 0.3 mm
 sheet thickness max.: 2.5 mm
 inclined cut: 1.3 °
 flying shear: yes

Blank Stacker

sheet length (max): 5000 mm

Additional Information:

Fröhling pallet truck
 Fröhling decoiler
 Fröhling paper reel
 Kohler straightening unit 30 600 B / 50009
 Fröhling flying shears
 Fröhling conveyor belt

Seller:

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Photos & Documents

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