

## Data Sheet

Reference No.: 48186

## Fine Blanking Press -mechanical-

Brand: FEINTOOL  
 Model: GKP F 250  
 YoM, approx.: 1978 used  
 Reconditioned:  
 Controls:



### Slide

total force (nominal): 250 to  
 stroke: 61 mm  
 stroke rate (max.): 60 /min  
 stroke rate (min.): 15 /min

### Counter Ram

nominal force: 75 to

### V-Ring

nominal force: 75 to

### Tool Dimensions

lower table (left-right): 540 mm  
 lower table (front-back): 540 mm  
 upper table (left-right): 540 mm  
 upper table (front-back): 540 mm

### Strip-Feeder

sheet width max.: 250 mm  
 sheet thickness max.: 10 mm  
 sheet length min: 1500 mm

### Additional Information:

Installation space of the tools  
 Front passage between the columns:  
 Movable: 560 mm  
 Fixed: 560 mm  
 Side passage between the columns:  
 Movable: 270 mm  
 Fixed: 270 mm  
 Tool height:  
 Movable: 160 - 305 mm  
 Fixed: 175 - 320 mm  
 Vertical adjustability of the upper clamping plate:  
 Movable: 145 mm  
 Fixed: 145 mm  
 Fine blanking table:  
 Max. hydraulic stroke both movable and fixed: 15 mm  
 Max. counterholder stroke in head, movable and fixed:  
 13 mm  
 T-slots in the clamping plates for movable M16, fixed  
 M16  
 Movable and fixed table travel: 6 mm

### Seller:

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### Photos & Documents

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