

Data Sheet

Reference No.:48090

Transfer Press -mechanical-

Brand: BENELLI
 Model: 650T/3MR/2/12/3750X1100/LD/ET3
 YoM, approx.: 2000 used
 Reconditioned:
 Controls: SIEMENS S7 300



Press Design

drive system: link drive
 openings in uprights: yes
 number of slide actions: 2
 table cushion: yes
 quick die change system: yes

Press forces

total force (nominal): 650 to

Press Table

table surface (left-right): 3700 mm
 table surface (front-back): 1100 mm

Slide

stroke: 400 mm
 stroke rate (max.): 35 /min

slide (mechan. Press)

slide adjustment: 160 mm
 autom. Slide adjustment: yes
 stroke adjustment: no
 variable speed: yes
 stroke rate (min.): 10 /min
 stroke rate (max.): 35 /min
 main drive power: 99 kW

Tool Assembly Dimensions

shut height (stroke down, adjustment up), BDC: 1100 mm

Transfer System

number of tool stations: 14

Electrical specifications

total power consumption: 130 kW
 mains voltage: 400 V
 mains frequency: 50 Hz

Dimensions / weights

height above floor level: 7047 mm
 height under floor level: 1650 mm
 total weight approx.: 155000 kg

Attachments (presses)

autom. tool clamping device: yes
 decoiler: yes
 leveller unit: yes
 strip feeder: yes
 feeder type: roll feeder
 waste cutter: yes
 press automation: yes
 gripper transfer system: yes
 safety guard / safety door: yes
 2-hand engagement: yes
 European CE standards: yes

Additional Information:

Press equipped with 2 feeding lines - one from the side for blank cutting in transfer mode and one in line for for progressive die operation.

Seller:

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Photos & Documents

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photo 2024



Blank feeding line



Control desk