

Data Sheet

Reference No.: 47620

Fine Blanking Press -hydraulical-

Brand: SCHMID
 Model: HSR500
 YoM, approx.: 1999 used
 Reconditioned:
 Controls: PLC SIEMENS



Press Design

drive system: hydraulic

Slide

total force (nominal): 500 to
 stroke: 225 mm
 stroke rate (max.): 60 /min

slide (hydr. Press)

approximation velocity max.: 200 mm/s
 working velocity min.: 15 mm/s
 working velocity max.: 44 mm/s
 return velocity max.: 200 mm/s

Counter Ram

nominal force: 100 to
 stroke: 30 mm

V-Ring

nominal force: 200 to

Tool Dimensions

shut height max.: 420 mm
 ram adjustment: 100 mm
 distance between columns (H-frame): 880 mm
 passline opening (free passage in side columns): 470 mm
 range of transfer pins - in strip direction: 394 mm

Decoiler

design: cradle
 sheet width max.: 300 mm

Leveller Unit

sheet thickness max.: 12 mm

Strip-Feeder

feeder type: grip feeder

Crop Shear

cutting force: 500 kN

Electrical specifications

total power consumption: 100 kW

Additional Information:

Press is equipped with 4. force
 Straightener SCHMID
 Loop control GSW SCHWALBE new in 2016

Seller:

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Photos & Documents

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