

## Data Sheet

Reference No.:47569

## Turning and Milling Center

Brand: WFL  
 Model: M 35  
 YoM, approx.: 2008 used  
 Reconditioned:  
 Controls: CNC controls SIEMENS 840 D SL



### basic functions

number of spindles: 1  
 live positions: yes  
 number of c-axes: 1  
 number of y-axes: 1  
 number of b-axes: 1

### Working Range Turning

swing diameter (max): 520 mm  
 turning diameter (max): 520 mm  
 workpiece length max.: 2000 mm

### main spindle

drive power S6 40%: 33 kW  
 drive power S1 100%: 45 kW  
 spindle torque S6 40%: 630 Nm  
 c-axis: yes

### X/Z slide

traverse velocity Y (min): 150 mm/min  
 traverse velocity Y (max): -100 mm/min  
 tool fixture: Milling Spindle  
 number of tool positions (total): 80  
 number of live positions: 80  
 - rotation speeds (max): 9000 /min

### x slide

X-axis travel: 600 mm

### tailstock

distance betw. centers (max): 2000 mm

### steady

design: offen  
 diameter (min): 45 mm  
 diameter (max): 310 mm

### Electrical specifications

mains voltage: 400 V  
 mains frequency: 50 Hz

### attachments (turning)

tailstock: optional  
 chip conveyor: yes  
 European CE standards: yes

### Additional Information:

Machines in good condition and still in operation  
 B-axis overhauled in 2023(50k EUR)  
 SMW bezel SR5-ZSW (45-310) new i.e. in use since 2024

### Seller:

ProdEq Trading GmbH  
 Michael Weishaupt  
 Reckholder 1, 9527 Niederhelfenschwil, Switzerland  
 +41 71 948 70 60  
 michael.weishaupt@prodeq.ch

**Photos & Documents**

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WZ Magazin