

Data Sheet

Reference No.: 46990

Fine Blanking Press -hydraulic-

Brand: FEINTOOL
 Model: HFA 3000
 YoM, approx.: 1996 used
 Reconditioned:
 Controls: PLC SIEMENS S5



Press Design

drive system: hydraulic

Slide

total force (nominal): 300 to
 stroke: 180 mm

slide (hydr. Press)

approximation velocity max.: 150 mm/s
 working velocity min.: 5 mm/s
 working velocity max.: 50 mm/s

Counter Ram

nominal force: 75 to
 stroke: 25 mm

V-Ring

nominal force: 150 to
 stroke: 25 mm

Tool Dimensions

lower table (left-right): 640 mm
 lower table (front-back): 910 mm
 upper table (left-right): 630 mm
 upper table (front-back): 630 mm
 shut height max.: 410 mm

Overall Specifications (coil lines)

sheet width max.: 300 mm
 sheet thickness max.: 8.5 mm
 coil weight max.: 1.5 to
 feedstock transport direction:
 front-back

Decoiler

design: cradle
 max. diameter of coil: 1500 mm

Leveller Unit

sheet width max.: 300 mm
 sheet width (min): 50 mm
 sheet thickness max.: 8.5 mm
 sheet thickness min.: 1.5 mm
 number of leveller rolls: 7
 diameter of leveller rolls: 95 mm

Strip-Feeder

feeder type: roll feeder
 sheet width max.: 250 mm
 sheet thickness max.: 16 mm
 feeding step min.: 1 mm
 feeding step max.: 999 mm
 sheet length min: 500 mm
 nominal force: 30 kN
 band lubrication system: yes
 band support rolls: yes

Crop Shear

cutting force: 360 kN

Electrical specifications

total power consumption: 65 kW

Dimensions / weights

total weight approx.: 2800 kg

Attachments -Fineblanking Press-

decoiler: yes
 leveller unit: yes
 waste cutter: yes
 slug separator: yes

Additional Information:

with coil line FEINTOOL FTW 390/3

Seller:

ProdEq Trading GmbH
 Frank Goedicke
 Reckholder 1, 9527 Niederhelfenschwil, St
 +41 71 948 70 60
 frank.goedicke@prodeq.ch

Photos & Documents

Reference No.: 46990

