

Data Sheet

Reference No.: 46835

Machining Center - Horiz. (APC)

Brand: HELLER
 Model: MCI-16
 YoM, approx.: 2004 used
 Reconditioned:
 Controls: CNC controls SIEMENS 840 D



Working Range -cubic-

number of processing axes (excl parallel axes):	4
X-axis travel:	630 mm
Y-axis travel:	630 mm
Z-axis travel:	630 mm

spindle / head

spindle revolutions (min):	45 /min
spindle revolutions (max):	10000 /min
tool fixture: HSK A63	
drive power S6 40%:	30 kW

Tool magazine

magazin type: chain magazine	
number of positions:	80

automatic workload equipment

store type: table changer	
number of store positions:	2
number of pallets:	2

Electrical specifications

mains voltage:	400 V
mains frequency:	50 Hz

Dimensions / weights

space requirements -left/right-:	6200 mm
space requirements -front/back-:	3400 mm
total height:	3400 mm
total weight approx.:	9000 kg

attachments

chip conveyor: yes
 coolant unit: yes
 band filtration unit: yes
 through spindle coolant attachment: yes

Additional Information:

Equipment:

- OMP 60 Renishaw probe
- 70 bar high pressure pump
- 2 standard pallets
- SBBK tool breakage control
- Coolant tank 1200 liters

Repairs

- Z-KGT + Z-guides (2018/2020)

Seller:

ProdEq Trading GmbH
 Michael Weishaupt
 Reckholder 1, 9527 Niederhelfenschwil, Switzerland
 +41 71 948 70 60
 michael.weishaupt@prodeq.ch

Photos & Documents

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