

Data Sheet

Reference No.:46301

Transfer Press

Brand: PLATARG
 Model: 2513
 YoM, approx.: 1996 partially overhauled
 Reconditioned: 2017
 Controls:



Press Design

drive system: eccentric / crank
 frame design: H-frame, monoblock
 number of suspensions: 7
 number of slide actions: 13
 feedstock transport direction: left to right

Press forces

total force (nominal): 130 to

Slide

stroke: 197 mm

slide (mechan. Press)

slide adjustment: 19 mm
 stroke rate (min.): 30 /min
 stroke rate (max.): 70 /min

Tool Assembly Dimensions

shut height (stroke down, adjustment up), BDC: 203 mm

Electrical specifications

total power consumption: 30 kW

Dimensions / weights

space requirements -left/right-: 4090 mm
 space requirements -front/back-: 1727 mm
 height above floor level: 3900 mm
 total weight approx.: 32000 kg

Attachments (presses)

strip feeder: yes
 feeder type: roll feeder
 waste cutter: yes
 press automation: yes
 gripper transfer system: yes
 safety guard / safety door: yes
 noise protection cabin: yes
 acc. to actual accident protection regulation: yes

Additional Information:

Can be tested in operation Max. Flywheel speed: 760 1/min. Capacity on one stage approx. 25T Clutch engagement max. 10/min Air pressure 5.5 bar (min) - 5.8 bar (max) Total deceleration time Braking <250 ms Zig-Zag Stroke length 2 stages 152.4 mm (6") 2 stages 177.8 mm (7") 8 steps 196.85 mm (7 3/4") Closing height (to die holder) 203 mm (8") Plunger distance 127 mm Max. Shell height approx. 78 mm Max. Plate diameter (single-row punching) 114 mm Max. Panel diameter (double-row punching) 108 mm Brankamp press force monitoring (carried out by a Brankamp PK5000 device with 8 channels) SIEMENS temperature monitoring (temperature monitoring of the bearing points is ensured with Siemens elements - (own construction) Frequency converter of the main motor (was completely overhauled in 2017) Additional pneumatic valve terminal (valve terminal available with Rexroth components for 14 pneumatic connections)

Seller:

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Photos & Documents

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