

Data Sheet

Reference No.: 43476

Fine Blanking Press -mechanical-

Brand: FEINTOOL
 Model: GKP F 250
 YoM, approx.: used
 Reconditioned: 1999
 Controls: PLC PNEUTRONIC



Press Design

drive system: knuckle-joint
 feedstock transport direction: left
 to right

Slide

total force (nominal): 250 to
 stroke: 60 mm
 stroke rate (max.): 60 /min

Counter Ram

nominal force: 60 to

V-Ring

nominal force: 60 to
 stroke: 15 mm

Tool Dimensions

lower table (left-right): 540 mm
 lower table (front-back): 540 mm
 upper table (left-right): 540 mm
 upper table (front-back): 540 mm
 shut height max.: 320 mm
 ram adjustment: 145 mm
 distance between columns (H-
 frame): 560 mm
 passline opening (free passage in
 side columns): 270 mm

Strip-Feeder

feeder type: roll feeder
 sheet width max.: 250 mm
 sheet thickness max.: 10 mm
 feeding step max.: 250 mm

Electrical specifications

total power consumption: 28 kW
 mains voltage: 380 V
 mains frequency: 50 Hz

Dimensions / weights

space requirements -front/back-: 1900 mm
 total height: 3120 mm
 total weight approx.: 14500 kg

Attachments -Fineblanking Press-

waste cutter: yes

Additional Information:

Combined table for fixed and moving punch Main drive with variator for infinitely variable stroke rate control Infeed and outfeed with servo drives strip lubrication system Waste cutter

Seller:

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Photos & Documents

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