

Data Sheet

Reference No.: 42998

Fine Blanking Press -hydraulical-

Brand: FEINTOOL
 Model: HFA 6300
 YoM, approx.: 1983 used
 Reconditioned: 1996
 Controls: PLC SIEMENS S7 300



Press Design

drive system: hydraulic
 frame design: H-frame, monoblock

Slide

total force (nominal): 630 to
 stroke: 40 mm

slide (hydr. Press)

approximation velocity max.: 120 mm/s
 working velocity min.: 3 mm/s
 working velocity max.: 24 mm/s
 return velocity max.: 135 mm/s

Tool Dimensions

lower table (left-right): 1260 mm
 lower table (front-back): 900 mm
 upper table (left-right): 900 mm
 upper table (front-back): 900 mm
 shut height max.: 400 mm

Strip-Feeder

feeder type: roll feeder
 sheet width max.: 450 mm
 sheet thickness max.: 16 mm
 feeding step max.: 9999 mm
 sheet length min: 1 mm
 speed max.: 800 m/min
 nominal force: 600 kN
 pilot release system: yes
 band lubrication system: yes
 band support rolls: yes

Crop Shear

cutting force: 360 kN

Attachments -Fineblanking Press-

waste cutter: yes

Additional Information:

provided with 2 Hydraulic Pumps
 Press is not connected

Seller:

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Photos & Documents

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