

## Data Sheet

Reference No.: 32866

## Fine Blanking Press -hydraulical-

Brand: FEINTOOL  
 Model: HFA 6300  
 YoM, approx.: 1976 used  
 Reconditioned: 2011  
 Controls: PLC SIEMENS



### Slide

total force (nominal): 630 to  
 stroke rate (max.): 180 /min  
 cutting velocity min.: 3 mm/s  
 cutting velocity max.: 12 mm/s  
 closing velocity: 100 mm/s  
 returning velocity: 100 mm/s

### V-Ring

nominal force: 230 to  
 stroke: 30 mm

### Counter Ram

nominal force: 120 to  
 stroke: 30 mm

### Tool Dimensions

lower table (left-right): 900 mm  
 lower table (front-back): 900 mm  
 upper table (left-right): 900 mm  
 upper table (front-back): 900 mm  
 range of transfer pins - in strip  
 direction: 260 mm

### Strip-Feeder

feeder type: roll feeder  
 sheet width max.: 450 mm  
 sheet thickness max.: 14 mm  
 feeding step min.: 1 mm  
 feeding step max.: 999 mm  
 nominal force: 6 kN

### Electrical specifications

total power consumption: 80 kW

### Attachments -Fineblanking Press-

decoiler: optional  
 leveller unit: optional  
 waste cutter: yes  
 slug separator: no

### Additional Information:

+ press rebuilt in 2011 with new hydraulics and new electrics

+ roller feeders with manual height adjustment

+ press frame reinforced with 4 tie rods

complete line currently dismantled and lying on stocks

### Seller:

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**Photos & Documents**

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